

SEMICONDUCTOR DEVICE

BACKGROUND OF THE INVENTION

Field of the Invention

5 The present invention relates to a multiple chip package (MCP) type semiconductor device in which a plurality of semiconductor chips are mounted in one package.

Description of the Related Art

In a conventional MCP type semiconductor device,
10 as described in, for example, Patent Document 1, a second semiconductor chip is mounted on a first semiconductor chip. On the first semiconductor chip, first electrodes and second electrodes are formed, and on the second semiconductor chip, third electrodes are formed.

15 The plurality of first electrodes are provided along an outer periphery of the first semiconductor chip, and the plurality of the second electrodes are arranged between the outer periphery of the first semiconductor chip and the first electrodes and along the outer periphery of
20 the first semiconductor chip.

Furthermore, the first electrodes and the third electrodes are electrically connected to each other by wires, and the second electrodes are electrically connected by wires to leads which are electrically connected to an
25 external board etc.

The first semiconductor chip and the second semiconductor chip are sealed with a resin.

Patent Document 1: Japanese Patent Application

Laid-open No. 2001-267488

In a semiconductor device described in Patent Document 1, wires for electrically connecting first electrodes and third electrodes to each other are positioned above a first semiconductor chip, and hence circuit elements formed on the first semiconductor chip are subject to an influence of noise generated from the wires, with the result that the reliability of the semiconductor device is liable to deteriorate.

Especially in a case where circuit elements easily subject to an influence of noise such as analog circuit elements are arranged as the circuit elements formed on the first semiconductor chip which is positioned directly below the wires where they may be easily subject to noise influence, the circuit elements on the first semiconductor chip are liable to be subject to the noise influence significantly.

20 SUMMARY OF THE INVENTION

The present invention is directed to a semiconductor device comprising a first semiconductor chip; a second semiconductor chip which is mounted on the first semiconductor chip; a first electrode group which is formed on the first semiconductor chip and arranged along an outer periphery of the first semiconductor chip in such a manner as to surround the second semiconductor chip; a second

electrode group which is formed on the first semiconductor chip and arranged along the outer periphery of the first semiconductor chip in such a manner as to surround the first electrode group; a third electrode group which is 5 formed on the second semiconductor chip; a plurality of first wires for electrically connecting the first electrode group and the third electrode group to each other; and external connection terminals which are electrically connected to the second electrode group, wherein the first 10 semiconductor chip comprises a first circuit element region which is surrounded by the first electrode group, and a second circuit element region which surrounds the first electrode group and is surrounded by the second electrode group.

15 In a semiconductor device according to the present invention, a first semiconductor chip comprises a second circuit element region which surrounds a first electrode group and is surrounded by a second electrode group, that is, it comprises a circuit element region directly above 20 which wires electrically connecting the first electrode group and a third electrode group to each other are not present, so that it is possible to arrange in the second circuit element region circuit elements easily subject to an influence of noise such as analog circuit elements, 25 thereby suppressing an influence of noise generated from the wires on the circuit elements on the first semiconductor chip.

Thus, it is possible to remarkably improve the reliability of a semiconductor device in which a first semiconductor chip and a second semiconductor chip are mounted.

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BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a plan view of a semiconductor device according to an embodiment of the present invention; and

10 FIG. 2 is a cross-sectional view of the semiconductor device according to the embodiment of the present invention.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

15 The following will describe in detail embodiments of the present invention with reference to drawings. Like components in these drawings are indicated by like reference numerals.

20 An embodiment of the present invention is described below with reference to FIGS. 1 and 2. FIG. 1 is a plan view of a semiconductor device related to the present embodiment and FIG. 2, a cross-sectional view of the same semiconductor device.

25 As shown in FIGS. 1 and 2, the semiconductor device according to the present embodiment comprises a first semiconductor chip 100 and a second semiconductor chip 200 mounted on the first semiconductor device 100.

In the present embodiment, the first semiconductor

chip 100 is adhered and fixed onto a support 110 with an adhesive agent etc. The first semiconductor chip 100 and the second semiconductor chip 200 each have a substrate made of silicon, on which substrate circuit elements are formed.

Since the second semiconductor chip 200 is mounted on the first semiconductor chip 100, a semiconductor device in which the first semiconductor chip 100 and the second semiconductor chip 200 are mounted can be fit onto an external board etc. in a significantly decreased fitting area.

Furthermore, in the present embodiment, a size of the second semiconductor chip 200 is smaller than that of the first semiconductor chip 100, so that an outer periphery of the second semiconductor chip 200 is positioned closer to a midpoint than an outer periphery 103 of the first semiconductor chip 100.

It is thus possible to adhere a back surface of the second semiconductor chip 200 thoroughly to an upper surface of the first semiconductor chip 100, thereby mounting the second semiconductor chip 200 on the first semiconductor chip 100 in a stable condition.

Furthermore, on the first semiconductor chip 100, a first electrode group 120 is arranged along the outer periphery 103 of the first semiconductor chip 100 in such a manner as to surround the second semiconductor chip 200 and a second electrode group 130 is arranged along the outer

periphery 103 of the first semiconductor chip 100 in such a manner as to surround the first electrode group 120.

The first electrode group 120 and the second electrode group 130 are each connected electrically to 5 circuit elements formed on the first semiconductor chip 100.

In the present embodiment, the first electrode group 120 and the second electrode group 130 are each formed along sides of the outer periphery 103 of the first semiconductor chip 100.

10 Furthermore, a third electrode group 210 is formed on the second semiconductor chip 200.

The third electrode group 210 is electrically connected to circuit elements formed on the second semiconductor chip 200.

15 In the present embodiment, the third electrode group 210 is formed along sides of the outer periphery of the semiconductor chip 200.

Furthermore, the first electrode group 120 and the third electrode group 210 are electrically connected to 20 each other by a plurality of conductive wires 310.

In such a manner, the circuit elements formed on the first semiconductor chip 100 are electrically connected to the circuit elements formed on the second semiconductor chip 200.

25 Furthermore, the second electrode group 130 is electrically connected to external connection terminals 400 which are electrically connected to an external board etc.

In the present embodiment, the external connection terminals 400 are a plurality of conductive leads 400, which are arranged along the outer periphery 103 of the first semiconductor chip 100 at positions separate from the 5 first semiconductor chip 100 by a predetermined distance and which are electrically connected to the second electrode group 130 by a plurality of conductive wires 320.

It is thus possible to electrically connect the circuit elements formed on the first semiconductor chip 100 10 and the leads 400 to each other.

In the present embodiment, the leads 400 are provided in such a manner as to surround the outer periphery 103 of the semiconductor chip 100.

Furthermore, the first semiconductor chip 100 15 comprises a first circuit element region 101 which is surrounded by the first electrode group 120 and a second circuit element region which surrounds the first electrode group 120 and is surrounded by the second electrode group 130.

That is, the first semiconductor chip 100 20 comprises the first circuit element region 101 and the second circuit element region 102 positioned between the first circuit element region 101 and the outer periphery 103, in such a layout that the first electrode group 120 is positioned between the first circuit element region 101 and the second circuit element region 102 and the second electrode group 130 is positioned between the second

circuit element region 102 and the outer periphery 103.

Furthermore, the first semiconductor chip 100 and the second semiconductor chip 200 are sealed with a resin 500. This resin 500 seals the wires 310 and 320 and 5 surfaces of the first electrode group 120, the second electrode group 130, and the third electrode group 210.

It is thus possible to lower a probability that any one of the wires is flexed by an external impact etc. and comes in contact with another adjacent to it or that 10 the wires and the electrodes are affected by moisture.

It is to be noted that the leads 400 are sealed with the resin 500 at locations where they are connected to the wires 320 and one end of each of the leads 400 is exposed from the resin 500. At locations where they are 15 exposed from the resin 500, the leads 400 are connected to an external board etc.

As can be seen from the above, in a semiconductor device according to the present embodiment, the first semiconductor chip 100 comprises the second circuit element 20 region which surrounds the first electrode group 120 and is surrounded by the second electrode group 130, that is, it comprises a circuit element region directly above which the wires 310 electrically connecting the first electrode group 120 and the third electrode group 210 to each other are not 25 present, so that it is possible to arrange circuit elements easily subject to an influence of noise such as analog circuit elements in the second circuit element region 102.

thereby suppressing an influence of noise generated from the wires 310 on the circuit elements on the first semiconductor chip 100.

It is thus possible to remarkably improve the
5 reliability of a semiconductor device in which the first semiconductor chip 100 and the second semiconductor chip 200 are mounted.

Furthermore, the second circuit element region 102 is provided between the first electrode group 120 and the
10 second electrode group 130, so that some of the circuit elements conventionally arranged closer to a midpoint than the second electrode group can be arranged in the second circuit element region 102 in a semiconductor device according to the present embodiment.

15 It is thus possible to reduce an area of the circuit elements which are arranged closer to the midpoint than the first electrode group 120, thereby bringing the first electrode group 120 close to the second semiconductor chip 200.

20 That is, it is possible to reduce a distance between the first electrode group 120 and the second semiconductor chip 200.

It is thus possible to shorten the wires 310 which electrically connect the first electrode group 120 and the
25 third electrode group 210 to each other. Accordingly, there can be reduced a possibility that the wire 310 is pushed and shifted by the resin 500 at the time of the

resin sealing and it comes in contact with an adjacent wire 310. In consequence, the reliability of the semiconductor device sealed with the resin can remarkably be improved.

Furthermore, by shortening the wires 310, a height 5 of the wires 310 can also be decreased, thereby thinning the semiconductor device sealed with the resin.

Especially, in a case where the second semiconductor chip 200 is remarkably smaller than the first semiconductor chip 100, wires electrically connecting the 10 first semiconductor chip and the second semiconductor chip to each other have conventionally been elongated, and so the wires have been liable to be pushed and shifted by the resin at the time of the resin sealing.

According to the present embodiment, even in such 15 a semiconductor device, that is, a semiconductor device in which the second semiconductor chip 200 is much smaller than the first semiconductor chip 100, the wires 310 can be shortened, whereby the reliability of the semiconductor device sealed with the resin can remarkably be improved.